

Graded Instruction: A or B Competency Tests: Pass

Training Tomorrow's Technicians On a Foundation of Timeless Values

Program Objectives			Course Code	Course Title	Est. Hrs.	Prerequisite
The SUPERB Apprenticeship Program is designed to develop the skill level of the participants and help SUPERB achieve its commitment to maintaining a skilled workforce capable of and committed to superior craftsmanship. This program shall go beyond the minimum standards of the industry and is accredited by the U.S. Department of Labor and the Ohio Apprenticeship Council.			Year One		186.5	
			MATH01	Basic Math	4	None
			SHOPCOM01	Shop Communications	14	None
			SUP901	SUPERB9000 Systems, Level I	14	None
			BLUE01	Blueprints for Metalworking	21	MATH01
			MEAS01	Measurement for Metalworking	18	BLUE01
			NIMSMM01	Measurement, Materials & Safety	12	MEAS01
To summarize, the purpose of the Apprenticeship			NIMSS01	Metal Forming, Level I	5.5	MEAS01
			SUP902	SUPERB9000 Systems, Level II	14	SUP01
Program is to provide SUPERB with qualified personnel and the participants with a nationally accredited training program that will enhance their			STMP01	Stamping Operations	30	MEAS01
			NIMSDM01	Drilling/Milling, Level I	54	MEAS01 or NIMSJB0
job qualifications				<u> </u>		
Program Requirements				Year Two	200.5	
			Comp01	Basic Computers	12	None
The Bihler Press Technician Apprenticeship Program is a three-year training program consisting of the following:			NIMSS02	Stamping, Level II	40.5	STMP01, NIMSS01
			QUAL04	SPC	16	MEAS01
			MEAS03	Measuring Systems	18	MEAS01
Practical on the job training 6,000 Hours min. Classroom/Seminar training 450 Hours min.			METL01	Material Properties	12	MEAS01
			DIES01	Die Theory	21	MEAS01
			NIMSS03	Stamping, Level III	40.5	NIMS01
The progress and performance of the participants			NIMSS04	Stamping & Part Inspection	40.5	NIMSS03, MEAS03
are measured in						
Grades from classroom instruction Successful completion of key tasks Standardized Skill Tests Job Performance Reviews OTJ Training Est. Hours				Year Three	148	
			BIHLER01	Bihler Basics I	32	None
			BIHLER02	Bihler Basics II	24	BIHLER01
			BIHLER03	Bihler Machine Maintenance	12	BIHLER02
			BIHLER04	Bihler Resistance Welding	8	BIHLER02
			BIHLER05	Bihler D Series Welders	16	BIHLER04
Presses 1,500	Mill/Drill 125	Die Service 300	BIHLER06	Bihler Tool Design I	32	BIHLER02
Trouble Shoot 350	Pit Stop 300	Inspection 500	BIHLER07	Bihler Tool Design II	24	BIHLER06
Surface Grind 100	Saw 20	Bihlers 3,000				
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				Total	535	



Changes may be made to meet the Ohio Apprenticeship Council standards and the needs of SUPERB Industries, Inc.